

**High  
Performer  
& Super  
Saver**



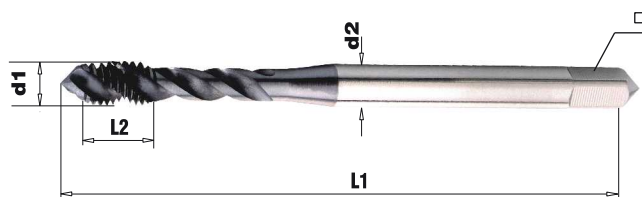
**A PRODUCT OF GERMAN ENGINEERING  
EIN DEUTSCHES QUALITÄTSPRODUKT**



**GEWINDEBOHRER  
TAPS**

# WTP101

## SPIRALGENUTETE GEWINDEBOHRER FÜR ALLGEMEINE ANWENDUNGEN SPIRAL FLUTED TAPS FOR GENERAL APPLICATION

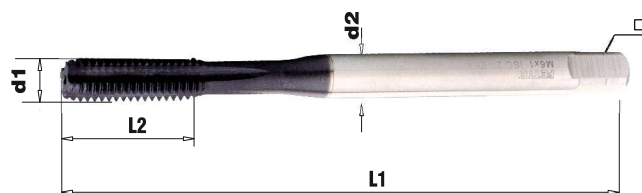


- HSS-E
- DIN / JIS
- Form C
- TiCN
- RH
- M 6H

Größe Size  (d1)	Ident No.		d2 mm		L1 mm		L2 mm	□ Square size mm	
	DIN	JIS	DIN 371 / 376	JIS	DIN 371 / 376	JIS		DIN 371 / 376	JIS
M4 x 0.7	66611601M	66611651M	4.5	5.0	63	52	8	3.4	4.0
M5 x 0.8	66611602M	66611652M	6.0	5.5	70	60	10	4.9	4.5
M6 x 1.0	66611603M	66611653M	6.0	6.0	80	62	11	4.9	4.5
M8 x 1.25	66611604M	66611654M	8.0	6.2	90	70	13	6.2	5.0
M10 x 1.5	66611605M	66611655M	10.0	7.0	100	75	15	8.0	5.5
M12 x 1.75	66611606M	66611656M	9.0	8.5	110	82	18	7.0	6.5
M14 x 2.0	66611963M	66611964M	11.0	10.5	110	90	20	9.0	8.0
M16 x 2.0	66611965M	66611966M	12.0	12.5	110	95	20	9.0	10.0
M20 x 2.5	66611967M	66611968M	16.0	14.0	140	112	25	12.0	11.2

# WTP103

## GERADEGENUTETE GEWINDEBOHRER FÜR GUSSEISEN UND ALUMINIUM STRAIGHT FLUTED TAPS FOR CAST IRON AND ALUMINIUM



- HSS-E
- DIN / JIS
- Form C
- TiAlN
- RH
- M 6HX

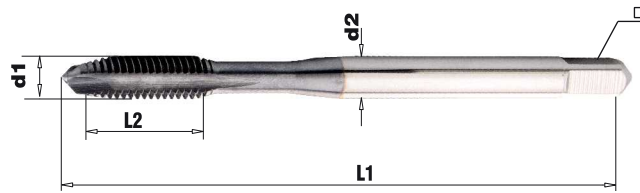
Größe Size  (d1)	Ident No.		d2 mm		L1 mm		L2 mm	□ Square size mm	
	DIN	JIS	DIN 371 / 376	JIS	DIN 371 / 376	JIS		DIN 371 / 376	JIS
M4 x 0.7	66611701M	66611751M	4.5	5.0	63	52	13	3.4	4.0
M5 x 0.8	66611702M	66611752M	6.0	5.5	70	60	15	4.9	4.5
M6 x 1.0	66611703M	66611753M	6.0	6.0	80	62	16	4.9	4.5
M8 x 1.25	66611704M	66611754M	8.0	6.2	90	70	18	6.2	5.0
M10 x 1.5	66611705M	66611755M	10.0	7.0	100	75	20	8.0	5.5
M12 x 1.75	66611706M	66611756M	9.0	8.5	110	82	24	7.0	6.5
M14 x 2.0	66611979M	66611980M	11.0	10.5	110	90	26	9.0	8.0
M16 x 2.0	66611981M	66611982M	12.0	12.5	110	95	27	9.0	10.0
M20 x 2.5	66611983M	66611984M	16.0	14.0	140	112	32	12.0	11.2

☞ Dieses Produkt ist auch neutral oder als Private Label lieferbar

☞ This product is also available in neutral brands & private labeling

# WTP102

## SPIRALGENUTETE GEWINDEBOHRER FÜR DURCHGANGSBOHRUNGEN SPIRAL POINT TAPS FOR THROUGH HOLES



HSS-E

DIN / JIS

Form B

TiCN

CRH

M 6H

Größe Size (d1)	Ident No.		d2 mm		L1 mm		L2 mm	□ Square size mm	
	DIN	JIS	DIN 371 / 376	JIS	DIN 371 / 376	JIS		DIN 371 / 376	JIS
M4 x 0.7	66611701M	66611751M	4.5	5.0	63	52	13	3.4	4.0
M5 x 0.8	66611702M	66611752M	6.0	5.5	70	60	15	4.9	4.5
M6 x 1.0	66611703M	66611753M	6.0	6.0	80	62	16	4.9	4.5
M8 x 1.25	66611704M	66611754M	8.0	6.2	90	70	18	6.2	5.0
M10 x 1.5	66611705M	66611755M	10.0	7.0	100	75	20	8.0	5.5
M12 x 1.75	66611706M	66611756M	9.0	8.5	110	82	24	7.0	6.5
M14 x 2.0	66611971M	66611972M	11.0	10.5	110	90	26	9.0	8.0
M16 x 2.0	66611973M	66611974M	12.0	12.5	110	95	27	9.0	10.0
M20 x 2.5	66611975M	66611976M	16.0	14.0	140	112	32	12.0	11.2

### SONDERAUSFUHRUNGEN AUF ANFRAGE SPECIALS ON REQUEST



- ✓ UNF / UNC Gewindebohrer mit geradegenutete, spiral genutete  
UNF / UNC Taps with straight, spiral & spiral point flutes
- ✓ ISO standards / ISO standards also available for the above listed items
- ✓ Nicht gestrichen gewindebohrer / Uncoated Taps / TiN / TiCN / TiAlN
- ✓ Gewindetoleranz / Thread tolerance - 4H / 5H, 6H, 6HX, 7H / 8H, 7G, 8G, 1B, 2B, 3B
- ✓ LH - linke gewindebohrer / Left Hand Taps
- ✓ Innerer Kühlmittelzuführung / Internal Coolant Taps

☞ Dieses Produkt ist auch neutral oder als Private Label lieferbar

☞ This product is also available in neutral brands & private labeling



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